WELDING CERTIFICATE

№ 2749-CPR-EN1090-2-044

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

The manufacturer has provided evidence that he meets the requirements of European Standard EN 1090-2 for producing structural steel components.

Manufacturer

NTN EOOD

3, Stadiona Str., 6050, Hrishteni villige, Stara Zagora Minisipality,

Bulgaria

Manufacturing plant

3, Stadiona Str., 6050, Hrishteni villige, Stara Zagora Minisipality,

Bulgaria

Standard:

БДС EN 1090-2:2018+A1:2024

Execution Class:

111 – Manual metal arc welding

Welding processes (Ref. № acc. to EN ISO 4063)

131 - MIG welding with solid wire electrode

EXC 3 съгл. БДС EN 1090-2:2018+A1:2024

and inert gas

135 - MAG welding with solid wire electrode

and active gas

141 – TIG welding with non-consumable tungsten electrode

Base materials (Grade/standard)

gr. 1.1 and 1.2 acc. to CEN ISO/TR 15608 and EN 1090-2 table 2 и 3 gr. 8.1 and 8.2 acc. to CEN ISO/TR 15608 and EN 1090-2 table 4

Responsible Welding Supervisor

(Name, Surname, Date of birth,

Qualification)

Dipl. Eng. Stoyanka Gancheva, born on 19.07.1972

IWE (International Welding Engineer)

Conformation:

All provisions concerning welding as described in the above mentioned

technical specifications were applied.

First issue date:

13.01.2025

Next monitoring:

12.01.2028

Period of validity:

This certificate remain valid as long as the conditions laid down in the above

mentioned technical specifications in reference or the manufacturing conditions or the Production Control System in the factory itself are not

modified significantly.

Remark:

This welding certificate is integral part of the Certificate of conformity of the

factory production control Nº 2749-CPR-044.

Place and issue date

13.01.2025

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Head of Notified Boo

Gatseva